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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/803,285	03/18/2004	Thomas Chupak	DB000982-004	5640	
	7590 03/28/2007 & ARMSTRONG, LL			MINER NO STEPHEN I	
	GRANT STREET, 14TH FLOOR ISBURGH, PA 15219-1425  ART UNIT PAPER NUMBER 3781		U, STEPHEN J		
PITTSBURGH			PAPER NUMBER		
			3781		
SHORTENED STATUTOR	Y PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE		
3 MO	NTHS	03/28/2007	PAI	PER	

## Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

	·	Applicati	on No.	Applicant(s)
	<b>A 20 1 1 1 1 1 1 1 1 1 1</b>	10/803,2	85	CHUPAK, THOMAS
Office Action Summ		Examine	r	Art Unit
		Stephen .	J. Castellano	3781
Period for A SHC WHIC Extens after S	DRTENED STATUTORY PERIOD F HEVER IS LONGER, FROM THE N sions of time may be available under the provisions SIX (6) MONTHS from the mailing date of this com	FOR REPLY IS SET T MAILING DATE OF TH s of 37 CFR 1.136(a). In no ev munication	FO EXPIRE 3 MOI HIS COMMUNICA vent, however, may a repl	NTH(S) OR THIRTY (30) DAYS ATION. y be timely filed
- Fallure	period for reply is specified above, the maximum s e to reply within the set or extended period for reply sply received by the Office later than three months d patent term adjustment. See 37 CFR 1.704(b).	v will, by statute, cause the app	olication to become ARAN	IDONED (35 H.S.C. & 133)
Status				
1)	Responsive to communication(s) file	ed on		
2a)☐ <sup>·</sup>	This action is <b>FINAL</b> .	2b)⊠ This action is n	non-final.	
3) 🗌	Since this application is in condition	for allowance except	for formal matter	s, prosecution as to the merits is
•	closed in accordance with the pract	ice under <i>Ex parte Qι</i>	<i>uayle</i> , 1935 C.D. 1	11, 453 O.G. 213.
Dispositio	on of Claims			
	Claim(s) <u>1-22</u> is/are pending in the	application		
	la) Of the above claim(s) is/a	• •	onsideration	
	Claim(s) is/are allowed.		moideration.	
	Claim(s) <u>1-22</u> is/are rejected.			
	Claim(s) is/are objected to			
	Claim(s) are subject to restric	ction and/or election r	equirement.	
Application	on Papers			
	he specification is objected to by th	e Examiner		•
	he drawing(s) filed on 18 March 20		oted or b) object	ted to by the Examiner
	Applicant may not request that any obje			
	Replacement drawing sheet(s) including			
	he oath or declaration is objected to			
	nder 35 U.S.C. § 119			
	acknowledgment is made of a claim	for foreign priority up	der 35 II S C & 1	19(a)-(d) or (f)
	All b) Some * c) None of:	ior foreign priority and	der 55 0.0.0. g 1	19(a)-(u) or (t).
	1. ☐ Certified copies of the priority	documents have bee	en received	
2	2. Certified copies of the priority			lication No
	B. Copies of the certified copies			
	application from the Internation			ooroa iii alio National Otage
* S€	ee the attached detailed Office action			ceived.
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Attachment(	•			
) Notice	of References Cited (PTO-892)	2TO-948)	4) Interview Sum	nmary (PTO-413) fail Date
) Notice 2) Notice 3) Informa	•	°TO-948)	Paper No(s)/N	nmary (PTO-413) fail Date mal Patent Application

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 10 and 21 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 10 is indefinite because it contradicts claim 1 because claim 1 states a one-piece can and claim 10 adds a threaded plastic insert making the can at least two pieces. Claim 21 is similarly indefinite with respect to the one piece can claimed in claim12 from which it depends.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 12-15, 17-21 are rejected under 35 U.S.C. 102(b) as being anticipated by Diekhoff et al. (Diekhoff) (6010026).

Diekhoff discloses a one-piece aluminum (series 3000 aluminum) can (see Fig. 28) with threaded neck finish, tapered shoulder, cylindrical sidewall, domed bottom free of wrinkles and the area of U-shaped profile at the periphery of the bottom. The initial thickness of 0.51 mm is an intermediate step in the process of forming the final product would not dictate either a final wall thickness equal to 0.51 mm, a wall thickness thinner or a wall thickness thicker. This limitation doesn't have any structural effect on the final formed can. Also, the brushed limitation doesn't have any structural effect on the final formed can. The dimensions recited within claim 18 are within the ranges given in Diekhoff.

Application/Control Number: 10/803,285

Art Unit: 3781

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-11, 16 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Diekhoff.

Re claim 1 and 22, Diekhoff discloses the invention except for the thickness sufficient to withstand 270 psi. Well known engineering principles indicate that larger wall thicknesses provide the capability to withstand larger internal pressures than smaller thicknesses within pressure vessels. It would have been obvious to increase a vessel's internal pressure capability by increasing wall thickness in order to allow the beverage package to withstand harsher treatment and therefore higher pressure without rupture or failure.

Re claim 5 and 16, Diekhoff teaches varying wall thickness in the embodiment of Fig. 30 with bottom area 95 in the range of 0.010 – 0.015 inch, lower vertical sidewall 93 in the range of 0.0045 – 0.0065 inch and upper sidewall 92 in the 0.0065 – 0.0085 inch range. The thickness ratio of bottom area 95 to lower sidewall area 93 is in the range of 2-3. The present invention's thickness ratio of bottom area (0.51 mm) to sidewall area (0.21 mm) is between 2-3. The sidewall thickness of 0.21 mm (0.00826 inch) is within the range given for the upper sidewall 92 of Diekhoff (0.0065 – 0.0085 inch). It is logical to assume that if one of ordinary skill in the beverage can art desired to increase pressure capacity that he would increase the thicknesses of the Diekhoff Fig. 30 can such that the ratio of bottom to sidewall thicknesses would be the same since in general the bottom thickness should be 2-3 times greater than the sidewall thickness. It

Art Unit: 3781

would have been obvious to modify the vertical wall thickness of the lower vertical wall 93 to be approximately 0.21 mm and to modify the bottom portion wall thickness (area 95) to be approximately 0.51 mm as a matter of design choice in selecting dimensions within the acceptable range when one of ordinary skill is increasing wall thickness for the purpose of allowing the beverage package to withstand harsher treatment and therefore higher pressure without rupture or failure.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Stephen J. Castellano whose telephone number is 571-272-4535. The examiner can normally be reached on increased flexibility plan (IFP).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Anthony D. Stashick can be reached on 571-272-4561. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/803,285

Art Unit: 3781

Page 5

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Stephen J. Castellano Primary Examiner Art Unit 3781

sjc